



Drill Pipe Performance Characteristics Sheet

PTECH Canada
 Mat Rolfes - Operation Manager/ Sales | 780.264.2337 | Mat@Ptechcanada.com
PTECHCanada.com | US Patent # 9,943,993 | Conroe, TX 936.231.1241

Pipe Size and weight: 2 3/8 6.65 EU
 Pipe Grade: S-135
 Range: 2
 Tool Joint: 3 1/16 X 1 1/2 PTECH23+

Revision 3

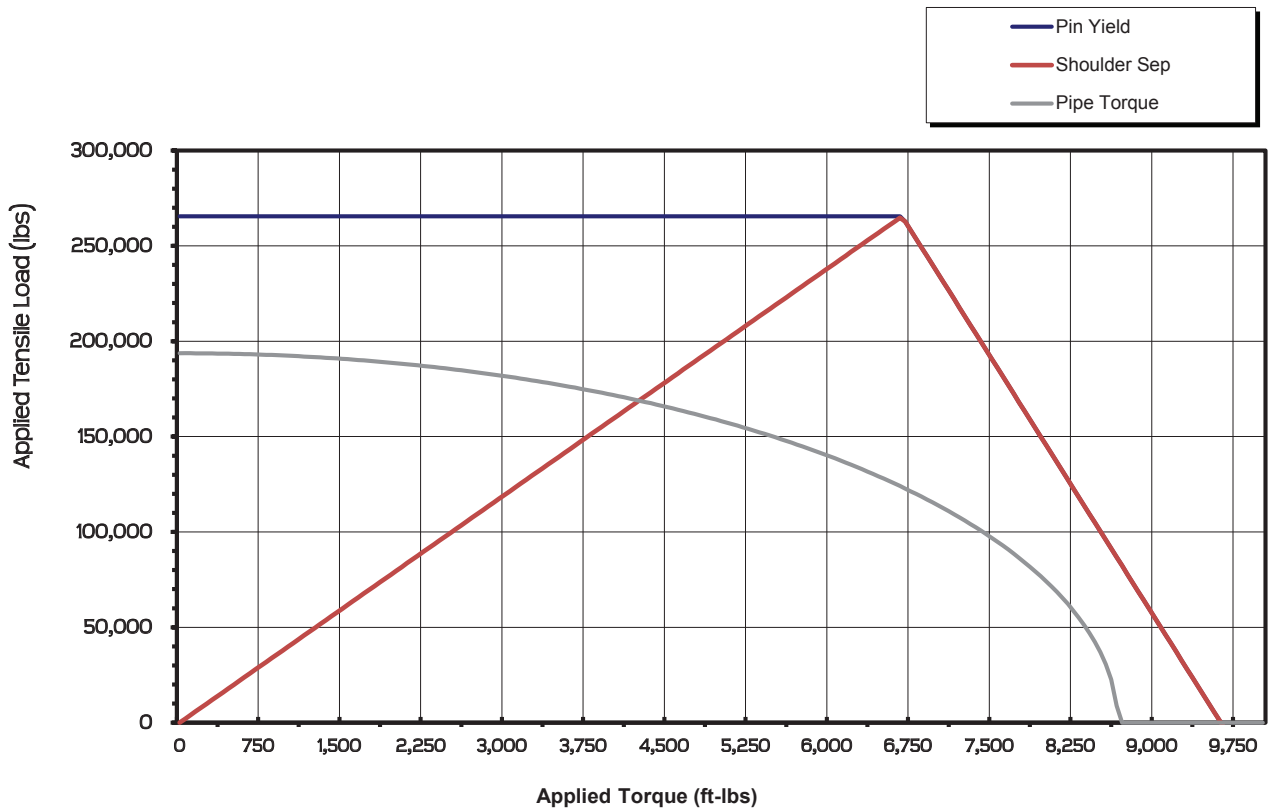
Pipe Body			
	New-API	New-95%RBW	Premium
OD (in)	2.375	2.375	2.263
Wall Thickness (in)	0.280	0.301	0.224
ID (in)	1.815	1.773	1.815
Calculated Plain End weights (lbs/ft)	6.262	6.664	4.876
Note: Premium properties are calculated based on uniform OD and wall thickness.			
Cross sectional area pipe body (in ²)	1.843	1.961	1.435
Cross sectional area OD (in ²)	4.430	4.430	4.022
Cross sectional area ID (in ²)	2.587	2.469	2.587
Section Modulus (in ³)	0.867	0.907	0.667
Polar Section Modulus (in ³)	1.733	1.813	1.334
	New-API	New-95%RBW	Premium
Torsional Strength (ft-lbs)	11,300	11,800	8,700
Tensile Strength (lbs)	248,800	264,800	193,700
80% Torsional Strength (ft-lbs)	9,000	9,400	7,000
Pressure Capacity (psi)	27,853	29,942	25,465
Collapse Capacity (psi)	28,079	29,882	24,080
Tool Joint			
PTECH+ CONNECTION		PTECH23+	
	OD (in)	3 1/16	
	ID (in)	1 1/2	
Tool Joint with a Material Yield Strength of 135000 psi			
	Pin Tong length (in)	10	
	Box Tong length (in)	13	
	Torsional Strength (ft-lbs)	9,610	
	Recommended Make-up Torque (ft-lbs)	5,800	
	Min Recommended Make-up Torque (ft-lbs)	5,200	
	Balance OD (in)	3.041	
	Tensile Strength (lbs)	269,700	
	Tool joint/Drill pipe torsional ratio (New pipe)	0.85	
	Tool joint/Drill pipe torsional ratio (95% New pipe)	0.81	
	Tool joint/Drill pipe torsional ratio (Prem pipe)	1.10	
	Min OD for premium class (in)	2.859	
Drill Pipe Assembly with PTECH+ Tool Joint		Drill Pipe Bend Radius	
API Adjusted weight (lbs/ft)	7.26	* These calculations are based on new pipe with nominal wall	
95% Adjusted weight (lbs/ft)	7.63	Based on Bending Stress (psi) at Pipe OD	15,000
Approximate length (ft)	32.00	Radius of Curvature (R) (ft.) (@ OD of pipe)	197.9
95% Fluid Displacement (gal/ft)	0.117	BUR (dogleg) deg/100 ft.	29.0
API Fluid Displacement (gal/ft)	0.111		
Fluid Capacity (gal/ft)	0.128		
Drift Size	1.375		

This Performance Sheet was generated by Nels Wickander .



TORQUE TENSION COMBINED LOAD CURVE

For PTECH23+ 3 1/16 X 1 1/2 Tool Joint with a Material Strength of 135000 psi, using a Coefficient of Friction factor of 0.08 and a Safety Factor of 1.0. On Pipe: 2.375 6.65 S-135 Premium Class.





PTECH23+ 3 1/16 X 1 1/2 TOOL JOINT OD WEAR CURVE

